

PR

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PREPARATION

PREPARATION PFP:00002

Special Service Tools

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The actual shapes of Kent-Moore tools ma	ay differ from those of special service tools	illustrated here.
Tool number (Kent-Moore No.) Tool name		Description
KV40104000 (—) Flange wrench a: 85 mm (3.35 in) b: 65 mm (2.56 in)	NT659	Removing and installing center flange lock nut
ST30031000 (J-22912-01) Puller a: 90 mm (3.54 in) dia. b: 50 mm (1.97 in) dia.	a b	Removing rear propeller shaft center bearing

Commercial Service Tools

NDS000E8

Tool name		Description
Power tool	PBIC0190E	Loosening bolts and nuts

NT411

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

	1 7				•				, i					•			
	Front	Front	PR-4	I	1	ı	I	PR-4	PR-5	section	FSU and RSU section						
Reference page	Rear	Rear	Rear	PR-6	PR-10	I	<u>PR-7</u>	I	PR-6	PR-9	NVH in FFD and RFD section	NVH in FAX, RAX, FS	NVH in WT section	NVH in WT section	NVH in RAX section	NVH in BR section	NVH in PS section
Possible cause and SUSPEC		Uneven rotating torque	Center bearing improper installation	Excessive center bearing axial end play	Center bearing mounting (insulator) cracks, damage or deterioration	Excessive joint angle	Rotation imbalance	Excessive runout	DIFFERENTIAL	AXLE AND SUSPENSION	TIRES	ROAD WHEEL	DRIVE SHAFT	BRAKES	STEERING		
	Noise	×	×	×	×	×	×	×	×	×	×	×	×	×	×		
Symptom	Shake		×			×				×	×	×	×	×	×		
	Vibration	×	×	×	×	×	×	×		×	×		×		×		

^{×:} Applicable

FRONT PROPELLER SHAFT

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On-Vehicle Inspection APPEARANCE AND NOISE INSPECTION

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Check the propeller shaft tube surface for dents or cracks. If damaged, replace propeller shaft assembly.

PROPELLER SHAFT VIBRATION

If vibration is present at high speed, inspect propeller shaft runout first.

1. Measure propeller shaft runout at runout measuring point by rotating final drive companion flange with hands. For measuring point, refer to PR-4, "Propeller Shaft Runout Measuring Point".

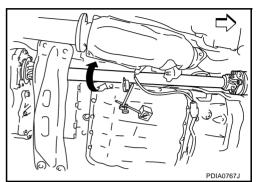
Propeller shaft runout limit : 0.8 mm (0.031 in)

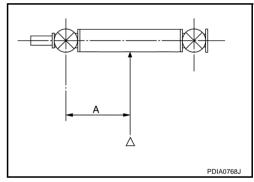
- If runout still exceeds specifications, separate propeller shaft at final drive companion flange; then rotate companion flange 90, 180, 270 degrees and install propeller shaft.
- 3. Check runout again. If runout still exceeds specifications, replace propeller shaft assembly.
- 4. Check the vibration by driving vehicle.

Propeller Shaft Runout Measuring Point

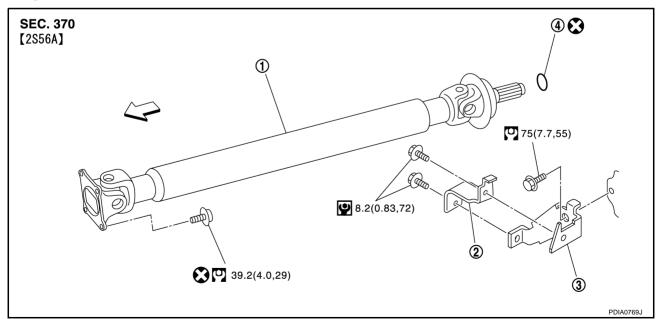
Propeller shaft runout measuring point (Point "△")

Dimension A: 381.5 mm (15.01 in)





Components



- Propeller shaft assembly
- 2. Heat bracket (A)

3. Heat bracket (B)

4. O-ring

Refer to $\underline{\mbox{GI-11. "Components"}}$, for the symbols in the figure.

FRONT PROPELLER SHAFT

Removal and Installation REMOVAL

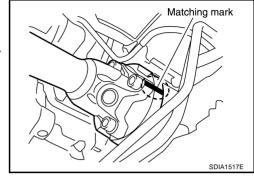
NDS000EC

- 1. Remove engine undercover with a power tool.
- 2. If necessary, remove heat bracket.
- 3. Remove the three way catalyst (right bank) with a power tool. Refer to EX-3, "EXHAUST SYSTEM" .
- 4. Put matching marks onto propeller shaft flange yoke and final drive companion flange.

CAUTION:

For matching marks, use paint. Do not damage propeller shaft flange and companion flange.

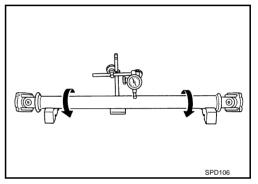
- 5. Remove the propeller shaft fixing bolts.
- 6. Remove propeller shaft from the front final drive and transfer.



INSPECTION

 Inspect propeller shaft runout at measuring point. If runout exceeds specifications, replace propeller shaft assembly. For measuring point, refer to <u>PR-4</u>, "<u>Propeller Shaft Runout Measuring Point</u>".

Propeller shaft runout limit : 0.8 mm (0.031 in)



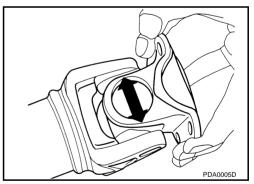
 As shown in the figure, while fixing yoke on one side, check axial play of joint. If outside the standard, replace propeller shaft assembly.

Journal axial play : 0 mm (0 in)

 Check propeller shaft for bend and damage. If damage is detected, replace propeller shaft assembly.

CAUTION:

Do not disassemble joints.



INSTALLATION

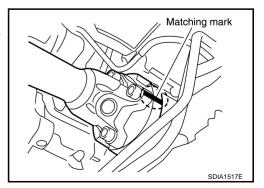
Note the following, install in the reverse order of removal.

Align matching marks to install propeller shaft to final drive companion flange, and then tighten to specified torque. Refer to PR-4, "Components"

CAUTION:

Do not reuse the bolts.

 After assembly, perform a driving test to check propeller shaft vibration. If vibration occurred, separate propeller shaft from final drive or transfer. Reinstall companion flange after rotating it by 90, 180, 270 degrees. Then perform driving test and check propeller shaft vibration again at each point.



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On-Vehicle Inspection APPEARANCE AND NOISE INSPECTION

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- Check the propeller shaft tube surface for dents or cracks. If damaged, replace propeller shaft assembly.
- If center bearing is noisy or damaged, replace center bearing.

PROPELLER SHAFT VIBRATION

If vibration is present at high speed, inspect propeller shaft runout first.

 Measure propeller shaft runout at runout measuring points by rotating final drive companion flange with hands. For measuring point, refer to <u>PR-6</u>, "<u>Propeller Shaft Runout Measuring Point</u>".

Propeller shaft runout limit : 0.8 mm (0.031 in)

- 2. If runout still exceeds specifications, separate propeller shaft at final drive companion flange; then rotate companion flange 60, 120, 180, 240, 300 degrees and install propeller shaft.
- 3. Check runout again. If runout still exceeds specifications, replace propeller shaft assembly.
- 4. Check the vibration by driving vehicle.

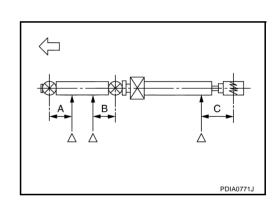


- Propeller shaft runout measuring point (Point "△")
 - VQ35DE 2WD models (3S80A-1VL107 type)

Dimension A: 192 mm (7.56 in)

B: 172 mm (6.77 in)

C: 185 mm (7.28 in)

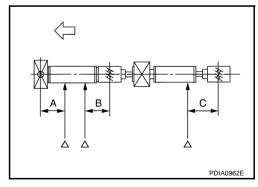


VK45DE 2WD models (3F-R-2VL107 type)

Dimension A: 162 mm (6.38 in)

B: 160 mm (6.30 in)

C: 185 mm (7.28 in)

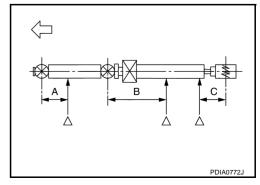


VQ35DE AWD models (3F80A-1VL107 type)

Dimension A: 162 mm (6.38 in)

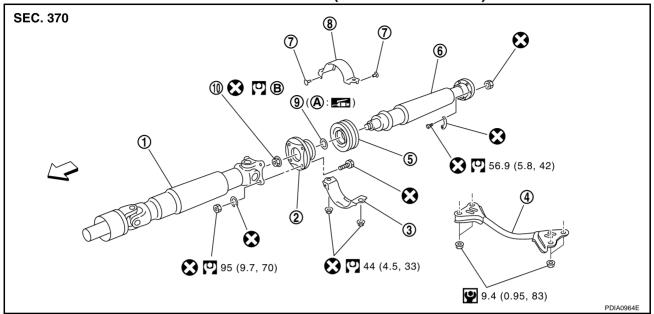
B: 245 mm (9.65 in)

C: 185 mm (7.28 in)



Components

VQ35DE 2WD MODELS (3S80A-1VL107 TYPE)



- Propeller shaft (1st shaft)
- 4. Floor reinforcement
- 7. Clip

A:

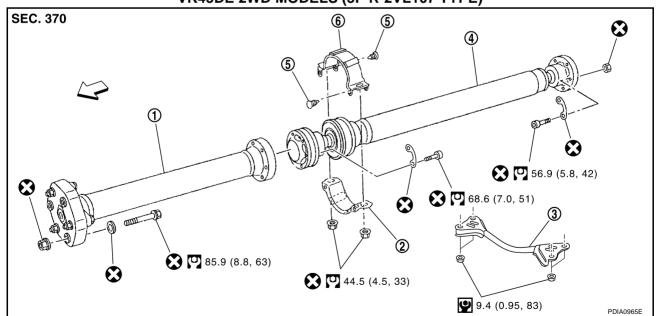
10. Lock nut

Both side

- B: For the tightening torque, refer to PR-12, "ASSEMBLY".
- Refer to GI-11, "Components" , for the symbols in the figure.

- 2. Center flange
- 5. Center bearing assembly
- 8. Center bearing mounting bracket (Upper)
- 3. Center bearing mounting bracket (Lower)
- 6. Propeller shaft (2nd shaft)
- 9. Washer

VK45DE 2WD MODELS (3F-R-2VL107 TYPE)



- 1. Propeller shaft (1st shaft)
- Center bearing mounting bracket (Lower)
- 4. Propeller shaft (2nd shaft)
- 5. Clip

- 3. Floor reinforcement
- 6. Center bearing mounting bracket (Upper)

Refer to GI-11, "Components", for the symbols in the figure.

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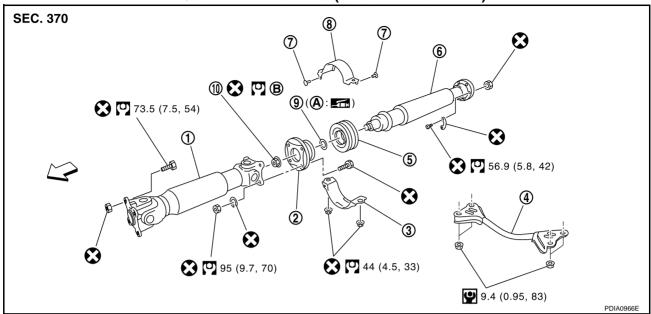
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VQ35DE AWD MODELS (3F80A-1VL107 TYPE)



- 1. Propeller shaft (1st shaft)
 - Floor reinforcement
- 7. Clip

4.

- 2. Center flange
- 5. Center bearing assembly
- 8. Center bearing mounting bracket (Upper)
- Center bearing mounting bracket (Lower)
- 6. Propeller shaft (2nd shaft)
 - . Washer

- 10. Lock nut
- A: Both side
- B: For the tightening torque, refer to PR-12, "ASSEMBLY".

Refer to $\underline{\text{GI-11. "Components"}}$, for the symbols in the figure.

Removal and Installation REMOVAL

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- 1. Move the A/T select lever to N position and release the parking brake.
- 2. Remove the floor reinforcement.
- 3. Remove the center muffler with power tool. Refer to EX-3, "EXHAUST SYSTEM".

4. For VQ35DE 2WD models

 Put matching marks on propeller shaft rebro joint with final drive companion flange.

CAUTION:

For matching marks, use paint. Do not damage propeller shaft rebro joint and companion flange.

For VK45DE 2WD models

 Put matching marks on propeller shaft rubber coupling with transmission companion flange and on rebro joint with final drive companion flange.

Matching marks PDIA0470E

CALITION

For matching marks, use paint. Do not damage rubber coupling, rebro joint and companion flanges.

For VQ35DE AWD models

 Put matching marks on propeller shaft flange yoke with transfer companion flange and on rebro joint with final drive companion flange.

CAUTION:

For matching marks, use paint. Do not damage propeller shaft flange yoke, rebro joint and companion flanges.

5. Loosen mounting nuts of center bearing mounting brackets.

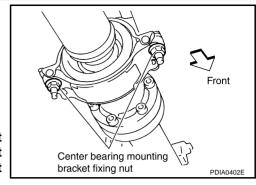
CAUTION:

Tighten mounting nuts temporarily.

- 6. Remove propeller shaft fixing bolts and nuts.
- 7. Remove center bearing mounting bracket fixing nuts.
- 8. Remove propeller shaft.

CAUTION:

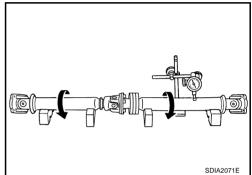
If constant velocity joint was bent during propeller shaft assembly removal, installation, or transportation, its boot may be damaged. Wrap boot interference area to metal part with shop cloth or rubber to protect boot from breakage.



INSPECTION

 Inspect propeller shaft runout at measuring points. If runout exceeds specifications, replace propeller shaft assembly. For measuring point, refer to <u>PR-6</u>, "<u>Propeller Shaft Runout Measuring Point</u>".

Propeller shaft runout limit : 0.8 mm (0.031 in)



 As shown in the figure, while fixing yoke on one side, check axial play of joint. If outside the standard, replace relevant propeller shaft.

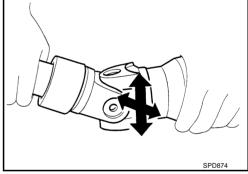
Journal axial play : 0 mm (0 in)

 Check propeller shaft for bend and damage. If damage is detected, replace relevant propeller shaft assembly.

CAUTION:

Do not disassemble joints.

Check center bearing for noise and damage. If noise or damage is detected, replace center bearing. Refer to <u>PR-11</u>, "<u>Disassem-bly and Assembly of Center Bearing (For 3S80A-1VL107 and 3F80A-1VL107 Type)</u>".



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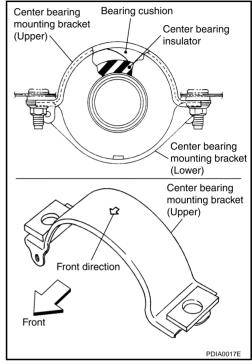
INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

Avoid damaging the rebro joint boot, protect it with a shop towel or equivalent.

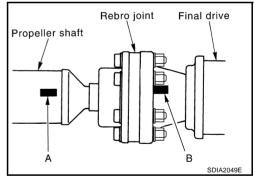
- Align matching marks to install propeller shaft to final drive and transfer (AWD models only) companion flanges, and then tighten to specified torque. Refer to <u>PR-7</u>, "Components".
- Install center bearing mounting bracket (Upper) with its arrow mark facing forward.
- Adjust position of mounting bracket sliding back and forth to prevent play in thrust direction of center bearing insulator. Install bracket to vehicle.
- After assembly, perform a driving test to check propeller shaft vibration. If vibration occurred, separate propeller shaft from final drive. Reinstall companion flange after rotating it by 60, 120, 180, 240, 300 degrees. Then perform driving test and check propeller shaft vibration again at each point.



- If propeller shaft or final drive has been replaced, connect them as follows:
- 1. Install the propeller shaft while aligning its matching mark A with the matching mark B on the joint as close as possible.
- Tighten the joint bolts to the specified torque. Refer to <u>PR-7</u>, "Components".

CAUTION:

Do not reuse the bolts, nuts and washers.



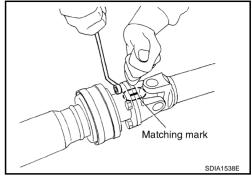
Disassembly and Assembly of Center Bearing (For 3S80A-1VL107 and 3F80A-1VL107 Type)

DISASSEMBLY

1. Put matching marks on propeller shaft and center flange, then disassemble the 1st and 2nd propeller shaft.

CAUTION:

For matching marks, use paint. Do not damage the propeller shaft flange and center flange.

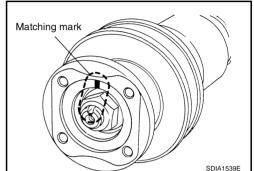


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2. Put matching marks onto the center flange and propeller shaft end as shown.

CAUTION:

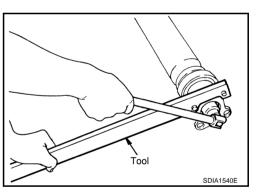
For matching marks, use paint. Do not damage propeller shaft end and center flange.



3. Hold the center flange using the flange wrench, and remove the lock nut.

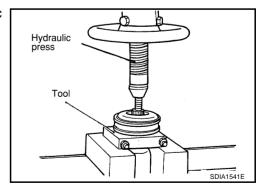
Tool number : KV40104000 (—)

4. Remove the center flange using a commercial available bearing puller then remove washer.



5. Press out the center bearing using the puller and hydraulic press.

Tool number : ST30031000 (J-22912-01)



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ASSEMBLY

- 1. Install the center bearing with its "F" mark facing the front of the vehicle.
- 2. Apply multi-purpose grease to the each face of the washer, then install washer.
- 3. Install the center flange onto the propeller shaft with aligning the marks that are marked while removal.
- 4. The lock nut is tightened according to the following.

CAUTION:

Do not reuse the lock nut.

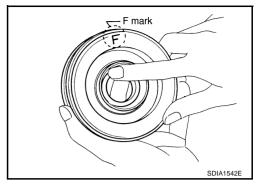
a. Using suitable torque wrench and tighten lock nut.

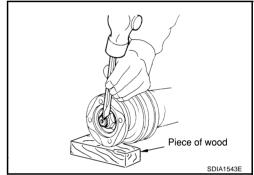


b. Loosen lock nut and tighten specified torque again.

2: 82.9N·m (8.5kg-m, 61ft-lb)

5. Place a piece of wood under the center flange, stake the lock nut against the propeller shaft groove.

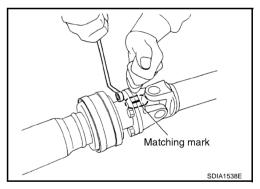




- 6. Assemble the 1st and 2nd shaft propeller shafts while aligning the matching marks that are marked during removal.
- 7. Install and tighten the bolts/nuts and tighten them to specified torque. Refer to PR-7, "Components".

CAUTION:

Do not reuse the bolts, nuts and washers.



SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

General Specifications 2WD MODELS

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Applied model		VQ35DE	VK45DE		
Propeller shaft model		3S80A-1VL107	3F-R-2VL107		
Number of joints			3		
	1st joint	Shell type	Rubber coupling type		
Type of journal bearings (Non-disassembly type)	2nd joint	Shell type	Rebro joint type		
	3rd joint	Rebro joint type	Rebro joint type		
Coupling method with transmiss	sion	Sleeve type	Flange type		
Coupling method with rear final	drive	Flang	Flange type		
Chaft langth	1st	724 mm (28.50 in)*1	739 mm (29.09 in)*3		
Shaft length	2nd	803 mm (31.61 in)*2	802 mm (31.57 in)*4		
Chaft autor diameter	1st	82.6 mm	(3.25 in)		
Shaft outer diameter	2nd	82.6 mm	n (3.25 in)		

^{*1:} Spider to spider

AWD MODELS

Applied	d model		VQ35DE				
Front	Propeller shaft model		2S56A				
	Number of joints		2				
	Type of journal bearings (Non-disassembly type)		Shell type				
	Coupling method with trans	fer	Sleeve type				
	Coupling method with front	final drive	Flange type				
	Shaft length (Spider to spider	er)	763 mm (30.04 in)				
	Shaft outer diameter		42.7 mm (1.68 in)				
Rear	Propeller shaft model		3F80A-1VL107				
	Number of joints		3				
	Type of journal bearings (Non-disassembly type)	1st joint	Shell type				
		2nd joint	Shell type				
	(Non disassembly type)	3rd joint	Rebro joint type				
	Coupling method with trans	fer	Flange type				
	Coupling method with rear f	inal drive	Flange type				
	Chaft langth	1st (Spider to spider)	399 mm (15.71 in)				
	Shaft length	2nd (Spider to rebro joint center)	803 mm (31.61 in)				
	Shaft outer diameter	1st	82.6 mm (3.25 in)				
	Snart outer diameter	2nd	82.6 mm (3.25 in)				

^{*2:} Spider to rebro joint center

^{*3:} Rubber coupling center to rebro joint center

^{*4:} Rebro joint center to rebro joint center

SERVICE DATA AND SPECIFICATIONS (SDS)

Journal Axial Play										
Madal	Front propeller shaft		Rear propeller shaft	Rear propeller shaft						
Model	2S56A	3S80A-1VL107	3F80A-1VL107	3F-R-2VL107						
Journal axial play		0 mm (0 in)								
Propeller Shaft R	unout			NDS000EJ						
Madal	Front propeller shaft		Rear propeller shaft							
Model	2S56A	3S80A-1VL107	3S80A-1VL107 3F80A-1VL107							

0.8 mm (0.031 in)

Propeller shaft runout limit